

<b>Process Name:</b>	Palazzo	<b>User:</b>	Redwan Wash
<b>Customer:</b>	Fashion globe	<b>Date:</b>	09/11/2020
<b>Season:</b>			
<b>Collection:</b>			
<b>More info:</b>			

<p>1 <b>W</b> Ozone</p> <hr/> <p><b>Machine:</b> Ozone washing system <b>Time:</b> 3 min</p>	<p>2 <b>W</b> Enzyme</p> <hr/> <p><b>Machine:</b> Washing machine (Horizontal) <b>Time:</b> 5 min <b>Temperature:</b> 25 °C <b>LR:</b> 1:5 <b>Gradient:</b> 4.0 °C/min <b>Recycled water:</b> No <b>Chemicals:</b> Enzyme (Cellulase) 0.5 g / L Anti-back staining 0.5 g / L</p>	<p>3 <b>W</b> Drian</p> <hr/> <p><b>Machine:</b> Washing machine (Horizontal) <b>Time:</b> 1 min <b>Temperature:</b> 45 °C <b>LR:</b> 1:6 <b>Gradient:</b> 4.0 °C/min <b>Recycled water:</b> No</p>	<p>4 <b>W</b> Rinse</p> <hr/> <p><b>Machine:</b> Washing machine (Horizontal) <b>Time:</b> 1 min <b>Temperature:</b> 25 °C <b>LR:</b> 1:6 <b>Gradient:</b> 4.0 °C/min <b>Recycled water:</b> No</p>
<p>5 <b>W</b> Hydro</p> <hr/> <p><b>Machine:</b> Hydro Extractor <b>Time:</b> 3 min</p>	<p>6 <b>W</b> Dryer</p> <hr/> <p><b>Machine:</b> Tumbler dryer <b>Time:</b> 40 min <b>Temperature:</b> 60 °C</p>	<p>7 <b>W</b> Ozone</p> <hr/> <p><b>Machine:</b> Ozone washing system <b>Time:</b> 3 min</p>	<p>8 <b>W</b> Softener</p> <hr/> <p><b>Machine:</b> Washing machine (Horizontal) <b>Time:</b> 10 min <b>Temperature:</b> 25 °C <b>LR:</b> 1:5 <b>Gradient:</b> 4.0 °C/min <b>Recycled water:</b> No <b>Chemicals:</b> Acid - Citric acid 0.02 g / L Denimcol Soft KRE 2 g / L</p>

**Garment Weight (kg):** 0.3  
**% of renewable energy used:** 0%  
**Recycled water:** 80%

**Environmental Information**

<b>Calculated impact</b> (Refers to the impact based on the described process)			
<b>Water Impact</b> (l/garment)	<b>6.60</b>	<b>Energy Impact</b> (kWh/Garment)	<b>0.24</b>
<b>Chemical Impact</b> (Garment)	<b>11.00</b>	<b>Worker Impact</b> (Garment)	<b>11.00</b>
<b>Effective impact</b> (Is the impact produced when re-using water or having self-renewable energy generation).			
<b>Water Impact</b> (l/garment)	<b>6.60</b>	<b>Energy Impact</b> (kWh/Garment)	<b>0.24</b>
<b>Chemical Impact</b> (Garment)	<b>11.00</b>	<b>Worker Impact</b> (Garment)	<b>11.00</b>

Your EIM Score is  **Low Impact 11**

EIM is calculated base in the effective impact



