

Process Name:	Overall	User: Redwan Wash
Customer:	Globe fashion	Date: 09/11/2020
Season:		
Collection:		
More info:		

<p>1 W Ozone</p> <hr/> <p>Machine: Ozone washing system Time: 3 min</p>	<p>2 W Enzyme</p> <hr/> <p>Machine: Washing machine (Horizontal) Time: 10 min Temperature: 45 °C LR: 1:5 Gradient: 4.0 °C/min Recycled water: No Chemicals: Enzyme (Cellulase) 0.5 g / L Anti-back staining 0.5 g / L</p>	<p>3 W Drian</p> <hr/> <p>Machine: Washing machine (Horizontal) Time: 1 min Temperature: 45 °C LR: 1:6 Gradient: 4.0 °C/min Recycled water: No</p>	<p>4 W Rinse</p> <hr/> <p>Machine: Washing machine (Horizontal) Time: 1 min Temperature: 25 °C LR: 1:6 Gradient: 4.0 °C/min Recycled water: No</p>
<p>5 W Hydro</p> <hr/> <p>Machine: Hydro Extractor Time: 3 min</p>	<p>6 W Dryer</p> <hr/> <p>Machine: Tumbler dryer Time: 40 min Temperature: 60 °C</p>	<p>7 W Ozone</p> <hr/> <p>Machine: Ozone washing system Time: 3 min</p>	<p>8 W Softener</p> <hr/> <p>Machine: Washing machine (Horizontal) Time: 10 min Temperature: 25 °C LR: 1:5 Gradient: 4.0 °C/min Recycled water: No Chemicals: Acid - Citric acid 0.02 g / L Denimcol Soft KRE 2 g / L</p>

Garment Weight (kg): 0.3
% of renewable energy used: 0%
Recycled water: 0%

Environmental Information

Calculated impact (Refers to the impact based on the described process)			
Water Impact (l/garment) 6.60	Energy Impact (kWh/Garment) 0.28	Chemical Impact (Garment) 11.00	Worker Impact (Garment) 11.00
Effective impact (Is the impact produced when re-using water or having self-renewable energy generation).			
Water Impact (l/garment) 6.60	Energy Impact (kWh/Garment) 0.28	Chemical Impact (Garment) 11.00	Worker Impact (Garment) 11.00

Your EIM Score is  **Low Impact 11**

